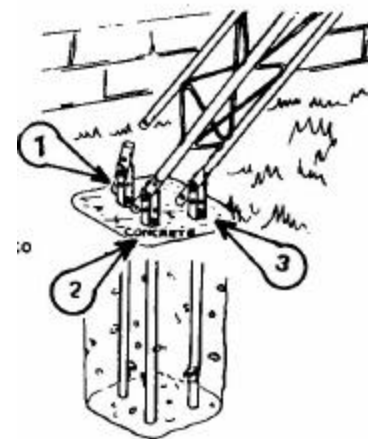


TOWER INSTALLATION INSTRUCTIONS

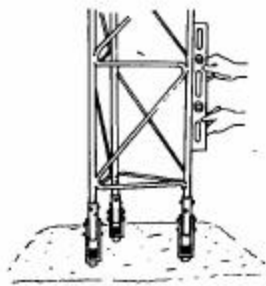
- For the **C-33** tower (**B-14** base) dig a 2 X 2 X 4 foot deep hole. You will need approximately ½ cubic yard of concrete. For the **C-33HD** tower (**B-18** base) dig a 3 X 3 X 4 foot deep hole. You will need approximately 1.5 cubic yard of concrete. Rebar is not necessary for either base. For all other towers check the instructions for your particular base to dig the proper size hole. Place each ten-foot tower section end to end in the correct order of assembly starting with the bottom section at the place where the tower will stand. Make sure enough clearance exists so the tower can later be walked up to its upright position without any overhead interference.



- Bolt the bottom ten-foot tower section to the base and place the base in the hole. Be sure that the tilt direction is common for all base legs and positioned properly before the concrete is poured.



- Getting the bottom section plumb is very important. While the concrete is setting up, the base should be leveled by using a carpenter's level on the uprights of the bottom ten-foot tower section used to keep the base in the proper position.



- Allow sufficient time for the concrete to set up.

- Remove one bolt from each front leg and three bolts from the rear leg. Tilt the bottom ten-foot tower section to the ground and attach the remaining tower sections. Attach all cables and equipment that will be located on the upper portion of the tower that cannot be reached when standing on the ground. Walk the tower up to its upright position and secure the tower legs with the bolts that were previously removed.

